



TROUBLE SHOOTING GUIDE

Low capacity	Screens worn Hammers worn Directional gate in wrong position Hammers in wrong holes Air gates closed Feeder pockets plugged Low volume of air on air Relief \ assist system High moisture content (new crop) High fat content Poor quality fan on air relief system
Hammers hitting screens	Wrong hammers Hammer holes elongated Hammer pins grooved Rotor not centered Wear plates out of adjustment Screen carriages bent Wrong screens
Bearings overheating	Grease level high Grease level low Bearing out of adjustment Bearing out of alignment Worn out bearing Foreign material in grease
Noisy bearings	Service bearing Replace bearing